

This page is mainly introduced the X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Data Table for Grades Stainless Steels X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028

| X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 Standard Number: |                   |  |
|--|-------------------|--|
| ITEM   | Standard Number   | Descriptions   |
| 1  | EN 10028-7        | Flat products made of steels for pressure purposes - Part 7: Stainless steels  |
| 2  | EN 10088-1        | Stainless steels - Part 1: List of stainless steels  |
| 3  | EN 10088-2        | Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes  |
| 4  | EN 10088-3        | Stainless steels - Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes |
| 5  | EN 10088-4        | Stainless steels - Part 4: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for construction purposes   |
| 6  | EN 10088-5        | Stainless steels - Part 5: Technical delivery conditions for bars, rods, wire, sections and bright products of corrosion resisting steels for construction purposes                    |
| 7  | EN 10216-5 (2004) | Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 5: Stainless steel tubes   |
| 8  | EN 10217-7        | Welded steel tubes for pressure purposes - Technical delivery conditions - Part 7: Stainless steel tubes   |
| 9  | EN 10250-4        | Open die steel forgings for general engineering purposes - Part 4: Stainless steels  |
| 10   | EN 10253-3        | Butt-welding pipe fittings - Part 3: Wrought austenitic and austenitic-ferritic (duplex) stainless steels without specific inspection requirements                                     |
| 11   | EN 10253-4        | Butt-welding pipe fittings - Part 4: Wrought austenitic and austenitic-ferritic (duplex) stainless steels with specific inspection requirements  |
| 12   | EN 10272          | Stainless steel bars for pressure purposes   |
| 13   | EN 10297-2 (2005) | Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel  |

| X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 Chemical composition(mass fraction)(wt.%) |         |         |
|---|---------|---------|
| Chemical  | Min.(%) | Max.(%) |
|   |         |         |

|    |       |       |
|----|-------|-------|
| C  |       | 0.020 |
| Si |       | 0.70  |
| Mn |       | 2.00  |
| P  |       | 0.030 |
| S  |       | 0.010 |
| Cr | 26.00 | 28.00 |
| Mo | 3.00  | 4.00  |
| Ni | 30.00 | 32.00 |
| N  |       | 0.11  |
| Cu | 0.70  | 1.50  |

### X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ /J            |
| HBS              | 123-321 | -                        |
| HRC              | 30      | -                        |

### X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 Mechanical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 56      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ /J            |
| HBS              | 235-268 | -                        |
| HRC              | 30      | -                        |

### X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

## X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | Φ8-1200mm*L                | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

### We can produce Stainless Steels the specifications follows:

Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter : 1mm-2000mm

Square bar:

Size: 50mm \* 50mm-600mm \*600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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We serve you with our honesty, integrity, and professionalism.